

PURCHASED WOOD SPECIFICATIONS

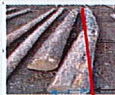
- Twin Rivers Plaster Rock Sawmill

Effective Date : 2020/05/18

Version 1

	SAWLOGS	STUDWOOD
SPECIES - ESSENCES	Spruce/ Fir = Sorted	Spruce/ Fir = Sorted
LENGTH - LONGUEURS	16'6" +/- 2" (498cm - 508 cm) (503 cm target) or for recovery 12'6" +/- 2" (376cm-386 cm) Maximize 16'6" logs	9'6" +/- 2" (284cm - 295 cm) (290 cm target) no shorter wood
DIAMETER - DIAMÈTRE	Minimum 5 ¾" (14.5 cm) outside bark Top Maximum 22" (55,9 cm) outside bark Large end	Minimum 4 ½" (10.6 cm) outside bark Top Maximum 14" (35 cm) outside bark Large end

QUALITY - QUALITÉ

LIMBS - EBRANCHAGE	Flush to stem	Flush to stem
ROT - POURRITURE	Butt diameter ≤ 12" (30 cm) outside bark No rot, sound > 12" (30 cm) 25% diameter max.	Any diameter No rot, sound
	Red stain If growth rings visible and sound	Red stain If growth rings visible and sound
SWEEP - COURBE	Sweep  No excessive sweep Log < 12" 1" curve Log > 12" 2" curve	Sweep No sweep > 1" REJECTED
FORM DEFECTS - DÉFAUTS	REJECTED No worms holes No seams, cracks, heavy knots No split butt or tops No punky spruce, cull trees No dead trees or burnt wood Butts must be square (trimmed flush) Excessive butt flair removed Pasture trees will be culled Free of foreign materials (Rocks, wires, spikes, chains branches etc..)	REJECTED No worms holes No seams, cracks, heavy knots No split butt or tops No punky spruce, cull trees No dead trees or burnt wood Butts must be square (trimmed flush) Excessive butt flair removed Pasture trees will be culled Free of foreign materials (Rocks, wires, spikes, chains, branches etc..)

INDICATIONS Every supplier must conform with our Quality program
 Logs must be loaded with butts turned one way
 No wood more then 3 months old, without authorization
 All unacceptable wood will be reloaded on truck and deducted from scale
 Purchased wood is scaled by Mass

