

ThorHammer Veneer Inc.  
12 Alpha St, Napadogan NB

**SPECIFICATIONS – ASPEN POPLAR VENEER BOLTS**

**GENERAL INSTRUCTIONS:**

1. Logs must be cut from live standing aspen poplar trees and be clear and sound.
2. Dry, dead, and hollow logs and logs containing worm holes, splits, shakes, seams, conk and punk or punk knots will be rejected in most cases except as seen below.
3. Logs may contain up to 10% sweep but logs with short sharp crooks will be rejected.
4. All butts must be trimmed of excessive flare, butt hinge, stump pull and notches and be sawn straight and square.
5. Veneer cut while trees are in leaf out (May & June) must be delivered in the following month and within two months at any other time of the year.

ITEM OR CONDITION	SPECIFICATION
Length	2.67 m to 2.79 m (105" to 110")
Minimum small end diameter	23 cm (9") inside the bark
Ends and butts	Sawn straight and square, flare, butt hinges, stump-pull and notches trimmed back
Conks: visible tree fungus associated with decay or rot.	Not accepted
Seams to center of log face	Not accepted – Will accept some extremely minor small seams that don't extend far into the sawn surface
Splits and cracks from dry wood or mechanical damage extending into the sawn surface	Not accepted
Center rot	Up to 4 cm (1½") of soft rot is acceptable
Crook - Sweep	10% only
Shake (complete separation of annual rings)	Will accept a bit of minor shake not more than half a circle.
Mechanical Damage	Saw cuts into surface of the log are not acceptable and splits in the sawn surface are also not acceptable.
LOG DIAMETER	KNOTS
23 cm to 26 cm	No defects allowed
28 cm and up	Not more than 6 smaller sound knots of 5.08 cm (2") Or 3 larger sound knots of 10.16 cm (4")

Approved: \_\_\_\_\_

Date: \_\_\_\_\_